

Product Information Version: 2 PI-GLOB-EN 07-22-2013

# Description

CHY-MAX® Plus is a pure bovine chymosin produced by submerged fermentation on a vegetable substrate with *Aspergillus niger* var. *awamori* kept under contained conditions and not present in the final product. The product contains a milkclotting enzyme which is highly specific for kappa-casein, resulting in very good curd formation. The general proteolitic activity also has a significant influence on the flavor and texture development of cheeses. The active milk-coagulating enzyme is chymosin (EC 3.4.23.4).

| Material No: | 117404    |               |                                        |
|--------------|-----------|---------------|----------------------------------------|
| Size         | 5 L       | Storage temp: | 0 - 8 °C / 32 - 46 °F                  |
| Туре         | Jerry can | Conditions:   | Protect from light. Keep closed in the |
|              |           |               | original container.                    |

# Shelf life

12 months from quality release when stored according to the recommended storage conditions. The shelf life is limited to 3 months after opening, provided the product is maintained according to the recommended storage conditions.

# Transport

The product should be transported between -5 and 20 °C with a maximum transit time of 4 days outside this interval. Prolonged exposure to heat above this temperature may influence the shelf life and activity of the product.

# Patent information\*

Patented

# Application

CHY-MAX® Plus can be used for producing any type of cheese; hard, semi-hard, soft, mould-ripened, low-fat and ingredient cheeses.

# Dosage

### 30-60 IMCU/ L milk

The correct dosage of coagulants depends on the following factors: cheese type, temperature and pH of the cheese milk, characteristics of cultures and dosage of CaCl<sub>2</sub> and NaCl. Factors may vary according to country, dairy and day. Therefore, exact dosage should be optimized to local conditions.

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# Directions for use

Heat the milk to the desired renneting temperature. It is recommended to dilute 1 part of coagulant in 5-15 parts of water prior to use. Dilution water must have a pH <6.4 and be free of chlorine. If pH and chlorine are not under control, we recommend to mix 80% of cold water with 20% of cold milk, and use this solution for dilution. The diluted coagulant should be added immediately to the milk while stirring for 2-3 minutes to distribute the coagulant properly in the cheesemilk.

### Composition

Water , Sodium chloride , Sodium benzoate E211 (<=0.5%) , Chymosin

# Specification

| Properties<br>Average activity:                                                                 | 200 IMCU/ml                      | Guaranteed activity:        | >= 190,0 IMCUML   |  |  |  |
|-------------------------------------------------------------------------------------------------|----------------------------------|-----------------------------|-------------------|--|--|--|
| GARNOT average activity:                                                                        | 935 mg/l                         | GARNOT guaranteed activity: | >= 880 mg/l       |  |  |  |
| Guaranteed activity is the min                                                                  | imum activity at best before dat | te.                         |                   |  |  |  |
| Content                                                                                         |                                  |                             |                   |  |  |  |
| Enzyme type:                                                                                    | Fermentation produced            | Chymosin %:                 | 100               |  |  |  |
|                                                                                                 | chymosin                         |                             |                   |  |  |  |
| Physical Properties                                                                             |                                  |                             |                   |  |  |  |
| Color:                                                                                          | Colorless to amber               | Form:                       | Liquid            |  |  |  |
| Solubility:                                                                                     | Water soluble                    | Odor:                       | Characteristic    |  |  |  |
| pH:                                                                                             | 5.50 - 6.00                      | Density:                    | 1.08 - 1.12       |  |  |  |
| The product may exhibit batch-to-batch color variations. This has no influence on the activity. |                                  |                             |                   |  |  |  |
|                                                                                                 |                                  |                             |                   |  |  |  |
| Formulation                                                                                     |                                  |                             |                   |  |  |  |
| Sodium chloride (w/v):                                                                          | >= 10,0 %                        | Sodium benzoate (w/v):      | <= 0,500 %        |  |  |  |
| Microbiological quality                                                                         |                                  |                             |                   |  |  |  |
| Total count:                                                                                    | < 100 cfu/ml                     | Yeast and mould:            | Negative in 1 ml  |  |  |  |
| Clostridia:                                                                                     | < 1 cfu/ml                       | Coliform bacteria:          | Negative in 5 ml  |  |  |  |
| Escherichia coli:                                                                               | Negative in 25 ml                | Salmonella:                 | Negative in 25 ml |  |  |  |
| Listeria:                                                                                       | Negative in 25 ml                | Staphylococcus aureus:      | Negative in 1 ml  |  |  |  |
|                                                                                                 |                                  |                             |                   |  |  |  |
| Conformity                                                                                      |                                  |                             |                   |  |  |  |
| Amylase:                                                                                        | below detection                  | Lipase:                     | below detection   |  |  |  |
| Amylase and Lipase are tested                                                                   | in 100 IMCU                      |                             |                   |  |  |  |
|                                                                                                 |                                  |                             |                   |  |  |  |

Comments Methods are available on request.

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Our fermentation produced enzymes are tested for the relevant mycotoxins and metabolites according to JECFA's General Specifications for Enzymes.

This product complies with the recommended purity specifications for food-grade enzymes given by the Joint FAO/WHO Expert Committee on Food Additives (JECFA) and the Food Chemical Codex (FCC) with heavy metal specifications for Lead ( $\leq 5$  ppm), Cadmium ( $\leq 0.5$  ppm), Mercury ( $\leq 0.5$  ppm) and Arsenic ( $\leq 3$  ppm).

### Certificate of Analysis

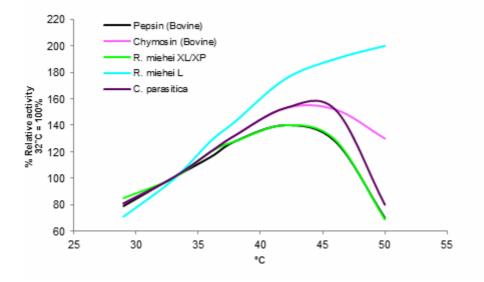
A Certificate of Analysis (CoA) will normally accompany the goods.

# **Technical Data**

### Temperature

The relative activity of different coagulants depends on the temperature. For this product, the temperature optimum is approximately 36-40°C.

Influence of temperature on clotting activity of different coagulants



### рΗ

The activity of coagulants is pH dependent; the lower the pH, the higher the activity.

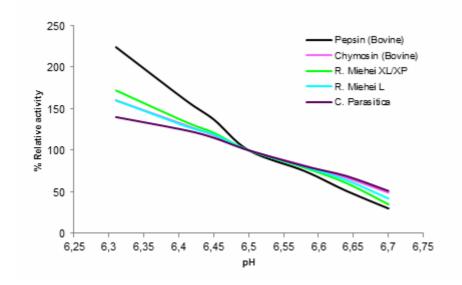
Influence of pH on clotting activity of different coagulants

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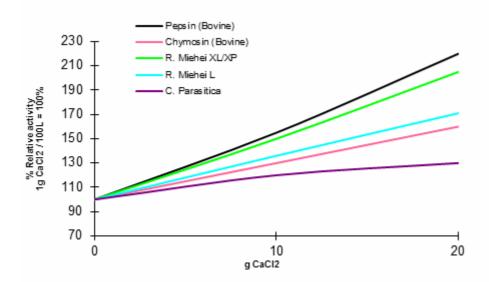
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# Calcium

The addition of calcium chloride to milk increases the activity of coagulants due to a decrease in pH and also has an effect on aggregation. Excessive use of calcium chloride may induce bitterness in the cheese.

Influence of CaCl<sub>2</sub> on clotting activity of different coagulants



# Stability

The product is inactivated (>98%) during normal whey pasteurization (72°C for 15 sec) at pH 6.0.

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### Technical support

Chr. Hansen's Application and Product Development Laboratories and personnel are available if you need further information.

# **Dietary Information**

| Kosher:     | Kosher Pareve Excl. Passover |
|-------------|------------------------------|
| Halal:      | Certified                    |
| Vegetarian: | Yes                          |

# Handling precautions

For detailed handling information, please refer to the appropriate Safety Data Sheet. Enzymes may cause irritation upon inhalation or skin contact among sensitive individuals. The use of personal protection equipments such as gloves, goggles and respiratory equipment can prevent sensitisation. For additional guidelines refer to 'Guide to the safe handling of microbial enzymes preparations' published by the Association of Manufacturers and Formulators of Enzyme Products (AMFEP) and 'Working Safely With Enzymes' by the Enzyme Technical Association (ETA).

Packaging material of this product can be disposed of as normal waste.

# Legislation

This product complies with JECFA- (FAO/WHO) and FCC-recommended specifications for food-grade enzymes. The application of enzymes in food processing is governed by general food laws and by Reg. (EC) No 1332/2008. However, the approval system provided by Reg. 1332/2008 is not yet fully operational. Chr. Hansen A/S will ensure EU approval in due time. Meanwhile, please check for local/national rules or regulations as national requirements may apply.

The product is intended for use in food.

# Labeling

The product is a processing aid. There are no legislative requirements for labelling processing aids on final food products.

# Trademarks

Product names, names of concepts, logos, brands and other trademarks referred to in this document, whether or not appearing in large print, bold or with the ® or TM symbol are the property of Chr. Hansen A/S or used under license. Trademarks appearing in this document may not be registered in your country, even if they are marked with an ®.

### \*Patent No.

EP 0429490, US 6509171, US 5840570, CA 1333777, US 5364770, US 6103490, US 5578463, US 6004785, US 6379928, US 6171817, EP 0429628, FI 0110124, US 5679543, US 6130063, CA 2034487, AU 627334, JP 3153234, EP 0477280, FI 10053.

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# **GMO** Information

In accordance with the legislation in the European Union\* we can state that <u>CHY-MAX®</u> Plus does not contain <u>GMOs</u> and <u>does not contain GM labeled raw materials</u>\*\*. In accordance with European legislation on labeling of final food products\*\* we can inform that the use of <u>CHY-MAX®</u> Plus does not trigger a <u>GM labeling</u> of the final food product. Chr. Hansen's position on <u>GMO</u> can be found on: www.chr-hansen.com/About us/Policies and positions/Quality and product safety.

\* Directive 2001/18/EC of the European Parliament and of the Council of 12 March 2001 on the deliberate release into the environment of genetically modified organisms and repealing Council Directive 90/220/EEC.

\*\* Regulation (EC) No 1829/2003 of the European Parliament and of the Council of 22 September 2003 on genetically modified food and feed. Regulation (EC) No 1830/2003 of the European Parliament and of the Council of 22 September 2003 concerning the traceability and labeling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms and amending Directive 2001/18/EC.

# Allergen Information

| List of common allergens in accordance with the US Food Allergen Labeling and<br>Consumer Protection Act of 2004 (FALCPA) and EU labeling Directive 2000/13/EC with<br>later amendments | Present as an<br>ingredient in<br>the product |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|
| Cereals containing gluten* and products thereof                                                                                                                                         | No                                            |
| Crustaceans and products thereof                                                                                                                                                        | No                                            |
| Eggs and products thereof                                                                                                                                                               | No                                            |
| Fish and products thereof                                                                                                                                                               | No                                            |
| Peanuts and products thereof                                                                                                                                                            | No                                            |
| Soybeans and products thereof                                                                                                                                                           | No                                            |
| Milk and products thereof (including lactose)                                                                                                                                           | No                                            |
| Nuts* and products thereof                                                                                                                                                              | No                                            |
| List of allergens in accordance with EU labeling Directive 2000/13/EC only                                                                                                              |                                               |
| Celery and products thereof                                                                                                                                                             | No                                            |
| Mustard and products thereof                                                                                                                                                            | No                                            |
| Sesame seeds and products thereof                                                                                                                                                       | No                                            |
| Lupine and products thereof                                                                                                                                                             | No                                            |
| Mollusks and products thereof                                                                                                                                                           | No                                            |
| Sulphur dioxide and sulphites at concentrations of more than<br>10 mg/kg or 10 mg/litre expressed as SO <sub>2</sub>                                                                    | No                                            |
|                                                                                                                                                                                         |                                               |

 $^{*}$  Please consult the EU Labeling Directive 2000/13 Annex IIIa for a legal definition of common allergens, see

European Union law at: www.eur-lex.europa.eu

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